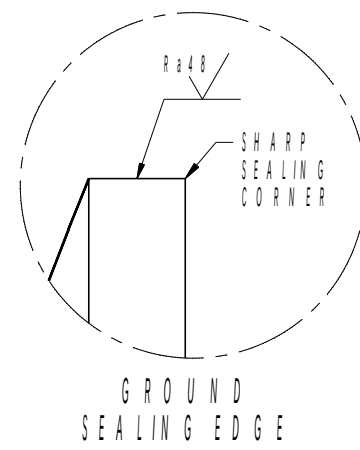
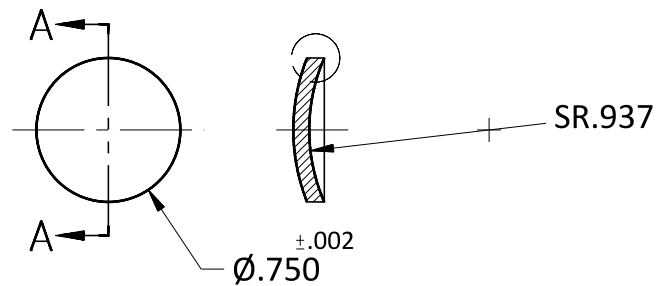
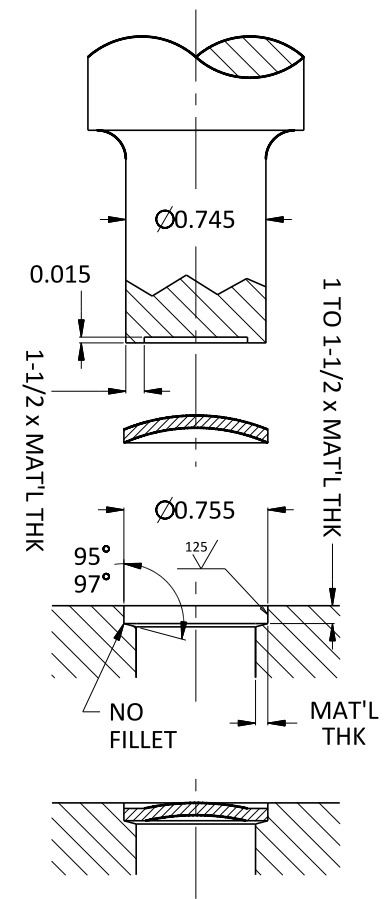




# INSTALLATION RECOMMENDATIONS NO SCALE



## M.D. Hubbard Spring Company

Engineers and Manufacturers Since 1905  
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|               |                                     |             |             |
|---------------|-------------------------------------|-------------|-------------|
| SCALE:        | 1:1                                 | PROJECTION: |             |
| PRODUCT NAME: | WELCH PLUG<br>GROUND EDGE - ENGLISH |             |             |
| PART No.:     | HPG-750                             | DWG DATE:   | JAN 1, 2026 |

|                 | MATERIAL                                                                   | THICKNESS                                       | PLAIN FINISH                   | ELECTRO-PLATED ZINC                                                    | MECHANICAL-PLATED ZINC                                  |
|-----------------|----------------------------------------------------------------------------|-------------------------------------------------|--------------------------------|------------------------------------------------------------------------|---------------------------------------------------------|
| ALUMINUM        | ASTM B209 - 1100<br>H14 TEMPER                                             | 0.064<br>0.081                                  | HPG-750-A-64<br>HPG-750-A-81   | ASTM B633<br>SC1 type "V"<br>0.0002" M in.<br>(72 salt<br>spray hours) | ASTM B695<br>0.00015" M in.<br>(30 salt<br>spray hours) |
|                 | BRASS                                                                      | ASTM B36/B36M - C26000<br>H02 TEMPER (halfhard) | 0.064<br>0.081                 | HPG-750-B-64<br>HPG-750-B-81                                           |                                                         |
| STEEL           | SAE J403 - 1008/1010<br>COLD ROLLED - ASTM A109<br>No. 2 TEMPER (halfhard) |                                                 |                                |                                                                        |                                                         |
|                 | SAE J403 - 1008/1010<br>HOT ROLLED<br>"AS ROLLED" TEMPER                   | 0.062<br>0.083                                  | HPG-750-S-62<br>HPG-750-S-83   | HPG-750-S-62-EZ<br>HPG-750-S-83-EZ                                     | HPG-750-S-62-MZ<br>HPG-750-S-83-MZ                      |
| STAINLESS STEEL | ASTM A666 - 304<br>ANNEALED TEMPER                                         | 0.062<br>0.083                                  | HPG-750-KS-62<br>HPG-750-KS-83 |                                                                        |                                                         |