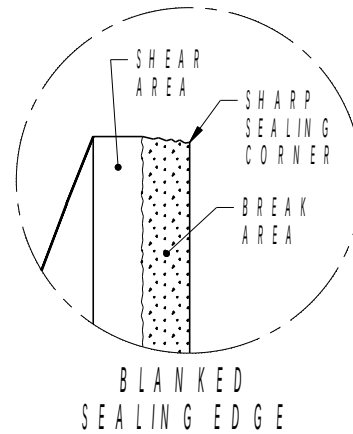
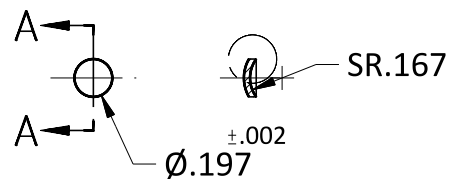
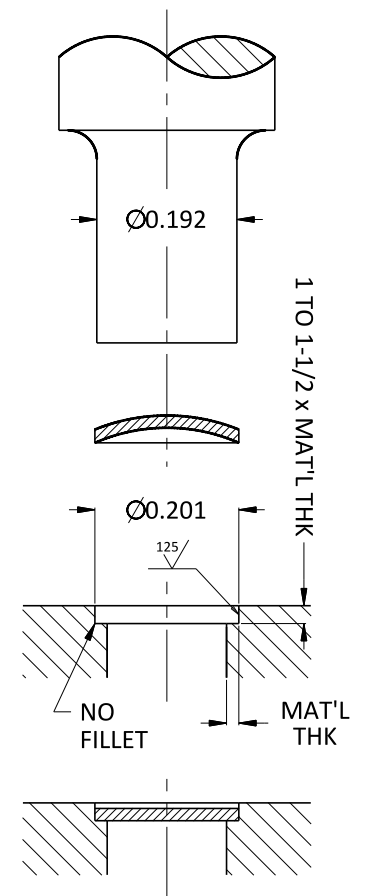




INSTALLATION RECOMMENDATIONS NO SCALE

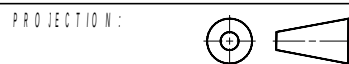


M.D. Hubbard Spring Company

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SCALE: 1:1



PRODUCT NAME: **WELCH PLUG
BLANKED EDGE - ENGLISH**

PART No.: **HP-197**

DWG DATE: **JAN 1, 2026**

	MATERIAL	THICKNESS	PLAIN FINISH	ELECTRO-PLATED ZINC	MECHANICAL-PLATED ZINC
ALUMINUM	ASTM B209 - 1100 H14 TEMPER	0.032	HP-197-A-32	ASTM B633 SC1 type "V" 0.0002" Min. (72 salt spray hours)	ASTM B695 0.00015" Min. (30 salt spray hours)
BRASS	ASTM B36/B36M - C26000 H02 TEMPER (halfhard)	0.032	HP-197-B-32		
STEEL	SAE J403 - 1008/1010 COLD ROLLED - ASTM A109 No. 2 TEMPER (halfhard)	0.032	HP-197-S-32	HP-197-S-32-EZ	HP-197-S-32-MZ
	SAE J403 - 1008/1010 HOT ROLLED "AS ROLLED" TEMPER				
STAINLESS STEEL	ASTM A666 - 304 ANNEALED TEMPER				