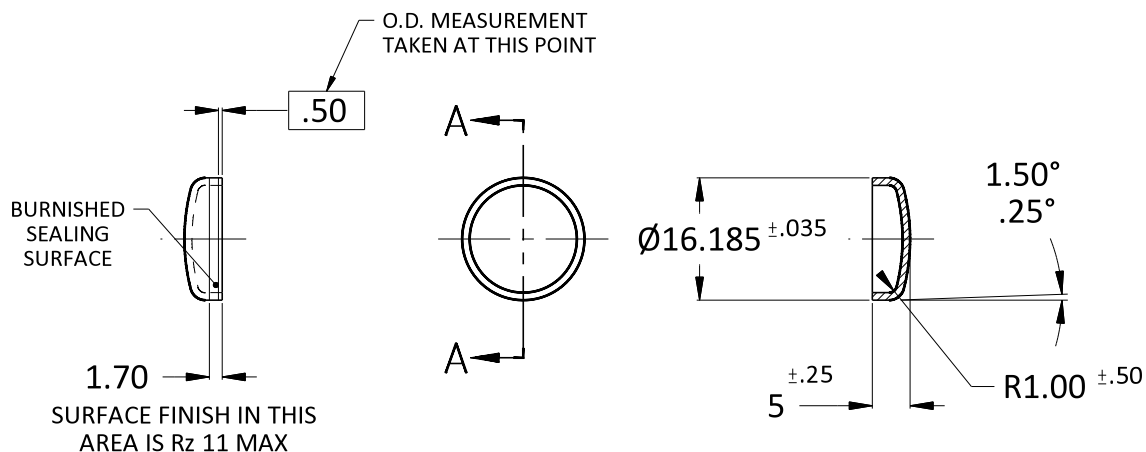
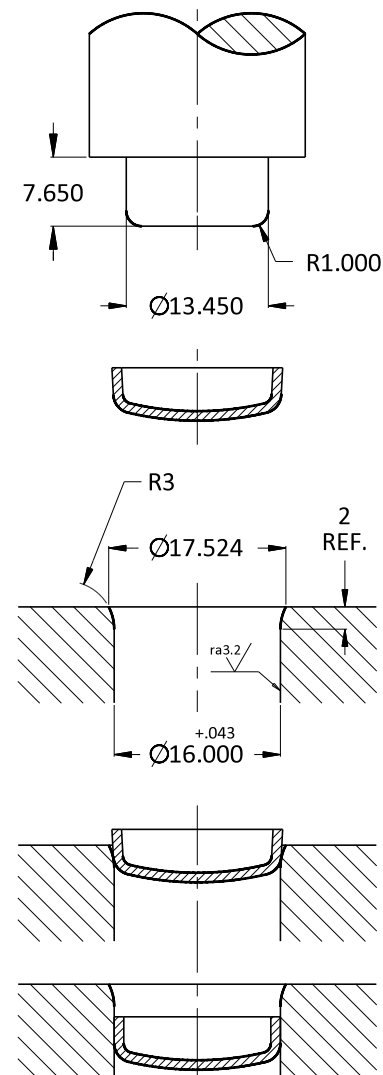




## INSTALLATION RECOMMENDATIONS NO SCALE



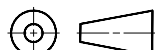
# M.D. Hubbard Spring Company

Engineers and Manufacturers Since 1905  
<https://www.hubbardspring.com> OXFORD, MI - USA



**DIAMETER MEASUREMENT:**  
 Average of four equally spaced measurements.

**ROUNDNESS MEASUREMENT:**  
 Max minus min diameter measurement must be less than .080

|              |                              |            |                                                                                     |               |                                                         |              |                                                                                          |                                    |
|--------------|------------------------------|------------|-------------------------------------------------------------------------------------|---------------|---------------------------------------------------------|--------------|------------------------------------------------------------------------------------------|------------------------------------|
| SCALE        | 1:1                          | PROJECTION |  | MATERIAL TYPE | THICKNESS                                               | PLAIN FINISH | ELECTRO - PLATED ZINC<br>ASTM B633 SC1 type "V"<br>0.0002" Min.<br>(72 salt spray hours) |                                    |
| PRODUCT NAME | CUP PLUG - METRIC<br>DIN 443 |            |                                                                                     | STEEL         | ASTM A1008/A1008 M<br>COLD ROLLED<br>CS TYPE 'A' TEMPER | 1.00         | CPM-638-S-39                                                                             | CPM-638-S-39-EZ                    |
| PART No.:    |                              |            |                                                                                     | CPM-638       | DWG DATE                                                | JAN 1, 2026  | STAINLESS STEEL                                                                          | ASTM A666 - 304<br>ANNEALED TEMPER |